

Installation instruction do88 intercooler pipe for SAAB 9-3 2.0T 2003-

This instruction shows how to replace the OEM intercooler pipe with do88 performance intercooler pipe.

At this type of installation we always recommend that you have mechanical experience and knowledge about safety during work on vehicles.

Parts included:

1. Intercooler pipe Turbo – Intercooler
2. Intercooler pipe Intercooler – Throttle body
3. Turbo outlet silicone hose
4. Intercooler Inlet silicone hose
5. Intercooler Outlet silicone hose
6. Throttle body silicone hose
7. Hose clamps 40-60mm 1pc, 60-80mm 6pcs, 70-90mm 1p.
8. M5x16mm Torx T25 screw 2pcs



Part number: TR-120



1. Remove the 9pcs of 8mm hex head screws marked on picture. Then gently fold down the plastic shield in the left corner and disconnect the cable connector. Then remove the plastic shield from the car.



2. Loosen the hose clamps on the intercooler inlet and outlet. Then pull the hoses free from the intercooler connections.

Also loosen the hose clamp on the turbo outlet.



3. Remove 2pcs of 13mm hex head screws. And then remove the pipe with the hoses from the car.



4. Remove and reinstall the heat shield from the OEM pipe on the do88 performance pipe.



5. Install the do88 performance pipe on the car with the included silicone hoses and clamps.

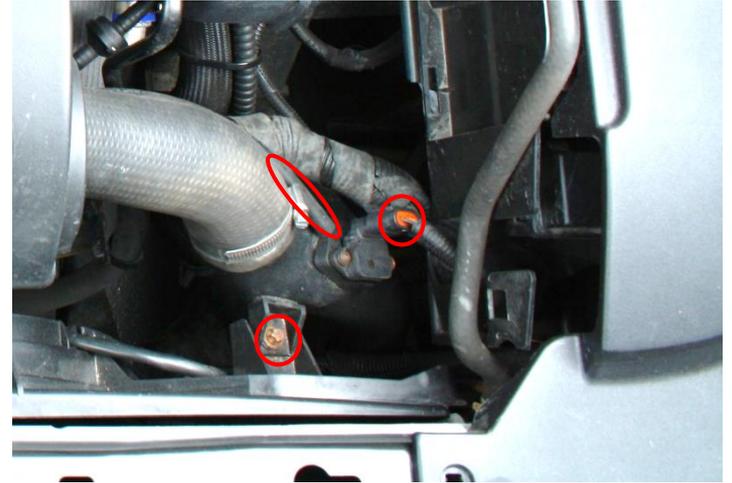
Adjust the angle on the brackets and hoses until pipe fits in a good position, then tighten the two 13mm hex screws and the hose clamps.



6. Remove the engine cover plastic, 3pcs Torx T30.



7. Disconnect the sensor connection cable and the vacuum hose. Then remove 2x Torx E10 (8mm hex socket) holding the pressure pipe to the radiator fan shroud.



8. Loosen the hose clamp at the throttle body and then remove the pressure pipe and hoses from the car.

9. Remove the sensor from the OEM pressure pipe, 2pcs Torx T20. Reinstall the sensor in the do88 performance pipe with the two included M5x16 Torx /25 screws.



10.

Install the short included silicone hose elbow on the intercooler outlet.

Now install the do88 performance pipe into this silicone hose.



11.

Install the included throttle body silicone hose and connect it to the do88 performance pipe.

Reconnect the sensor cable and the vacuum hose.

Tighten all hose clamps.



12. Reinstall all other parts in reverse order.

13. Finished.



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